

CYBERBOND APOLLO CYANOACRYLATE ADHESIVES

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STANDARD FORMULAS	ESTER BASE	GENERAL DESCRIPTION	VISCOSITY	COLOR	SET TIME* METAL-RUBBER-PLASTIC	STRENGTH STEEL:STEEL TENSILE SHEAR	TEMPERATURE RANGE
2000	Ethyl	Ultra Fast Wicking Grade	2	Clear	5 - 2 - 3	3200	-65° to 200° F
2002	Ethyl	General Purpose Wicking Grade	3	Clear	8 - 3- 4	3200	-65° to 200° F
2003	Ethyl	General Purpose	50	Clear	20 - 5 - 7	3200	-65° to 200° F
2004	Ethyl	General Purpose	7	Clear	5 - 3 - 2	3200	-65° to 200° F
2010	Ethyl	Plastic Bonder	100	Clear	20 - 5 - 7	3200	-65° to 200° F
2025	Ethyl	General Purpose	250	Clear	12 - 7 - 8	3200	-65° to 200° F
2075	Ethyl	General Purpose	800	Clear	20 -10 - 8	3200	-65° to 200° F
2150	Ethyl	General Purpose	1500	Clear	20 -10 - 15	3400	-65° to 200° F
2400	Ethyl	General Purpose	4000	Clear	48 - 13 - 18	3200	-65° to 280° F
2999	Ethyl	General Purpose	Gel	Clear	50 - 15 - 25	3500	-65° to 200° F
2999B	Ethyl	Black Gel	Gel	Black	50 - 15 - 25	3500	-65° to 200° F
XTRA-FLEX SERIES	ESTER BASE	GENERAL DESCRIPTION	VISCOSITY	COLOR	SET TIME* METAL-RUBBER-PLASTIC	STRENGTH STEEL:STEEL TENSILE SHEAR	TEMPERATURE RANGE
2240-05	Ethyl	Flexible	500	Clear	35 - 15 - 10	3400	-65° to 240° F
2241-05	Ethyl	Black Flexible	500	Black	35 - 15 - 10	3400	-65° to 240° F
2240	Ethyl	Flexible	2400	Clear	55 - 30 - 30	3700	-65° to 280° F
2241	Ethyl	Black Flexible	2400	Black	55 - 30 - 30	3700	-65° to 280° F
RUBBER BONDING SERIES	ESTER BASE	GENERAL DESCRIPTION	VISCOSITY	COLOR	SET TIME* METAL-RUBBER-PLASTIC	STRENGTH STEEL:STEEL TENSILE SHEAR	TEMPERATURE RANGE
2006	Ethyl	Rubber Bonder	100	Clear	5 - 2 - 2	3200	-65° to 200° F
2008	Ethyl	Rubber Bonder	15	Clear	5 - 2 - 3	3200	-65° to 200° F
2014	Ethyl	Rubber Bonder	40	Clear	16 - 6 - 4	3200	-65° to 200° F
2028	Ethyl	Rubber Bonder	180	Clear	12 - 5 - 8	3200	-65° to 200° F
2077	Ethyl	Rubber Bonder	800	Clear	25 -10 - 10	3200	-65° to 200° F
H-SERIES	ESTER BASE	GENERAL DESCRIPTION	VISCOSITY	COLOR	SET TIME* METAL-RUBBER-PLASTIC	STRENGTH STEEL:STEEL TENSILE SHEAR	TEMPERATURE RANGE
H1	Neomer Ethyl	Surface Insensitive	3	Clear	5 - 4 - 3	3200	-65° to 200° F
H2	Neomer Ethyl	Surface Insensitive	30	Clear	6 - 2 - 3	3200	-65° to 200° F
H3	Neomor Ethyl	Surface Insensitive	60	Clear	7 - 5 - 4	3200	-65° to 200° F
H4	Neomer Ethyl	Surface Insensitive	100	Clear	15 - 5 - 7	3200	-65° to 200° F
H7	Neomer Ethyl	Surface Insensitive	650	Clear	15 -10 - 10	3200	-65° to 200° F
SPECIALTY CYANOACRYLATES	ESTER BASE	GENERAL DESCRIPTION	VISCOSITY	COLOR	SET TIME* METAL-RUBBER-PLASTIC	STRENGTH STEEL:STEEL TENSILE SHEAR	TEMPERATURE RANGE
5005	Ethoxyethyl	Low Bloom, Low Odor	5	Clear	15 - 5 - 10	2600	-65° to 180° F
5008	Ethoxyethyl	Low Bloom, Low Odor	80	Clear	40 - 10 - 15	2600	-65° to 180° F
5100	Ethoxyethyl	Low Bloom, Low Odor	1000	Clear	60 - 20 - 20	2600	-65° to 180° F
Z-396	Ethyl	Surface Insensitive. Formulated for metal where oil is present on surfaces.	125	Clear	41 - 10 - 15	2600	-65° to 185° F
Z-574	Ethyl	Specially Formulated for TPO Bonding	125	Clear	61 - 20 - 20	2600	-65° to 185° F
					* Set Time is Approximate. Results will vary with temperature, climate, and relative humidity.		